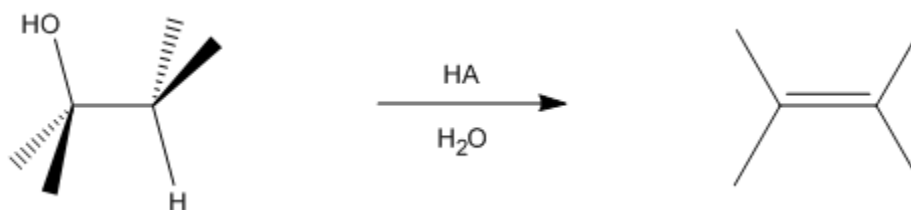


## CONCEPT: DEHYDRATION REACTION

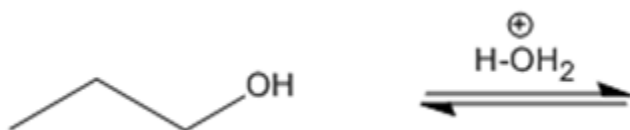
□ Alcohols are terrible leaving groups, but in the presence of acid, they can be converted into an awesome leaving group



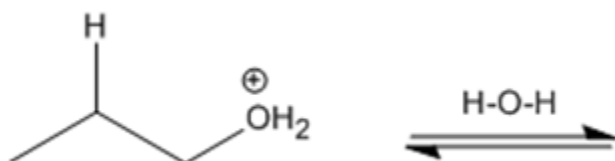
- The more -R groups on the alcohol, the easier to dehydrate: \_\_\_\_\_
- The specific elimination mechanism depends on how easily the molecule will form a \_\_\_\_\_.

### E2 Dehydration: 1° Alcohol Mechanism:

- Protonation:

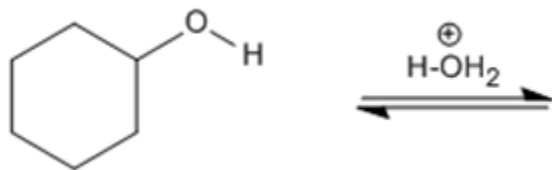


- E2 β-Hydrogen Elimination:

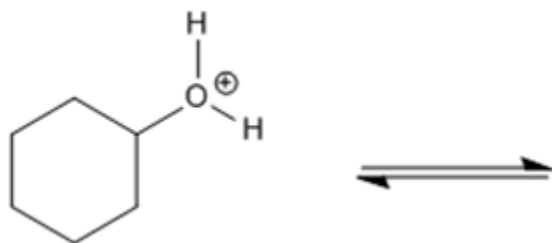


E1 Dehydration: 2° and 3° Alcohol Mechanism:

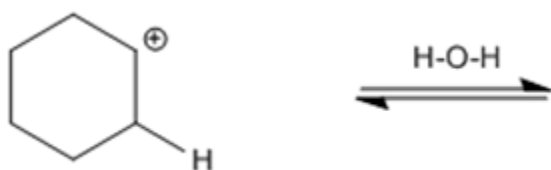
- Protonation:



- Carbocation Formation:



- E1  $\beta$ -Hydrogen Elimination:



**PRACTICE:** Provide the mechanism and major product for the following dehydration reactions:

