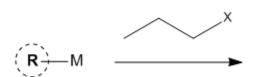
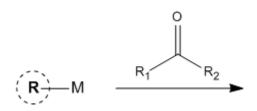
## **CONCEPT: GRIGNARD REACTION**

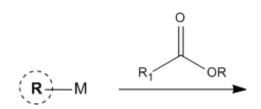
## 1. Substitution/Elimination on Alkyl Halides



# 2. Nucleophilic Addition on Ketones and Aldehydes



## 3. Nucleophilic Acyl Substitution on Esters



## 4. Base-Catalyzed Epoxide Ring Opening

